

**Required Tools: (Not included)**

- T25 driver
- Phillips screwdriver

**⚠ WARNING**

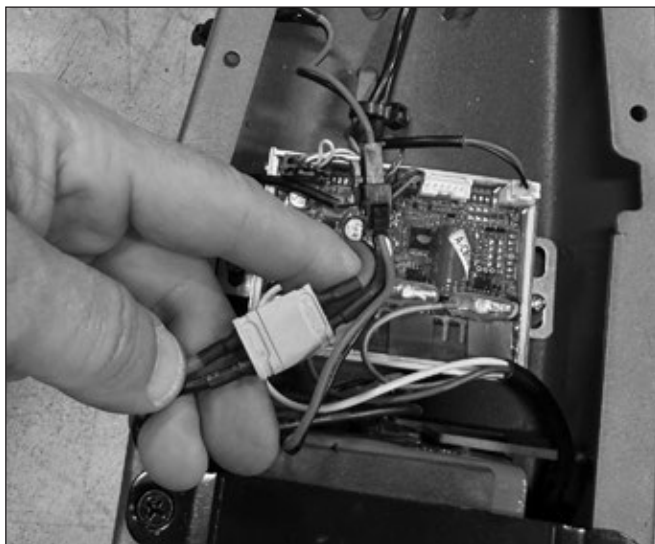
**⚠ CAUTION:** To avoid potential shock or other injury, turn power switch OFF and disconnect charger before conducting any assembly or maintenance procedures. Failure to follow these steps in the correct order may cause irreparable damage.

**Step 1**

Using a T25 driver, remove the six (6) screws from the deck and pull the deck away from the unit.

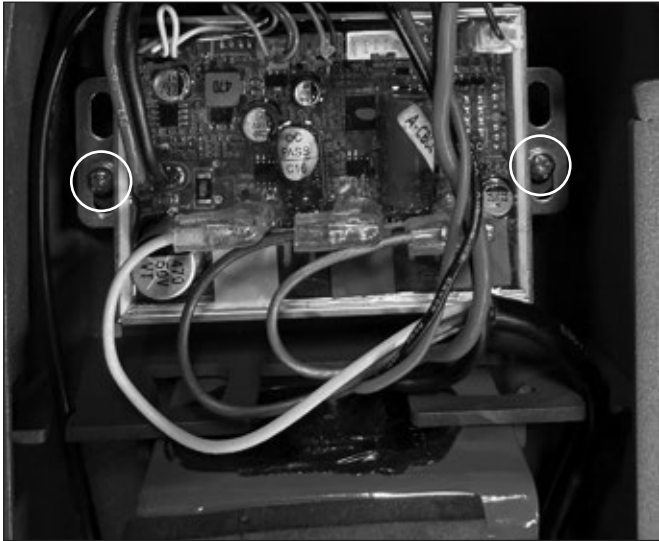
**Step 2**

Disconnect all of the components from the controller starting with the battery.



### Step 3

Using a Phillips screwdriver, remove the two (2) screws that hold the controller onto the frame and remove the controller from the frame.



### Step 4

Install the new controller, then reverse steps 1 through 3.

**ATTENTION: Charge battery 5 hours before using.**