



RAVEN  
**REAR WHEEL / MOTOR REPLACEMENT**  
PART NUMBER: W13112105048

**Required Tools: (Not included)**

- T25 driver
- Two (2) 19 mm wrenches

**⚠ WARNING**

**⚠ CAUTION:** To avoid potential shock or other injury, turn power switch OFF and disconnect charger before conducting any assembly or maintenance procedures. Failure to follow these steps in the correct order may cause irreparable damage.

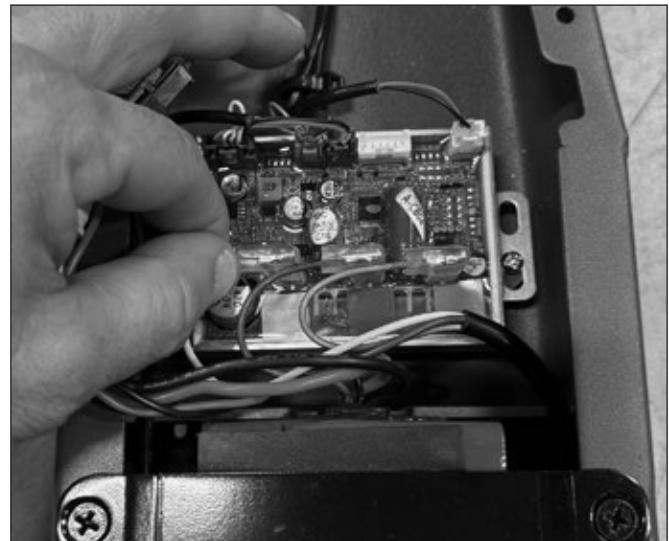
**Step 1**

Using a T25 driver, remove the six (6) screws from the deck and pull the deck away from the unit.



**Step 2**

Locate and disconnect the motor connectors from the controller.



### Step 3

Using two (2) 19 mm wrenches, loosen the lock nuts from the axle and slide the wheel down.



### Step 4

Carefully cut the zip tie that holds the motor cable to the frame and pull the wires and motor from the unit.



### Step 5

Install the new rear wheel / motor, then reverse steps 1 through 4.

**ATTENTION: Charge battery 5 hours before using.**