

Required Tools: (Not included)

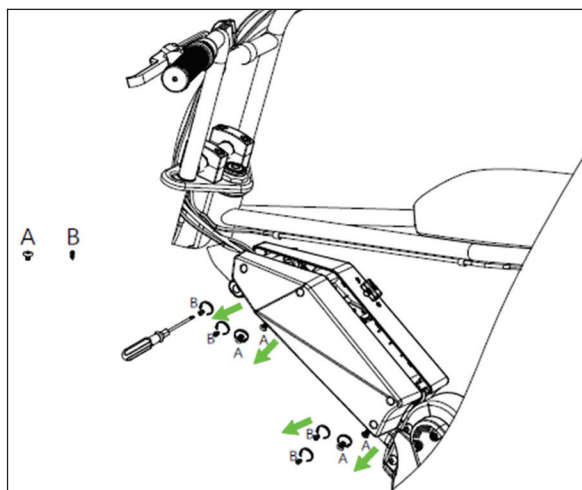
- 15 mm Open-End Wrench
- Phillips Screwdriver

! WARNING

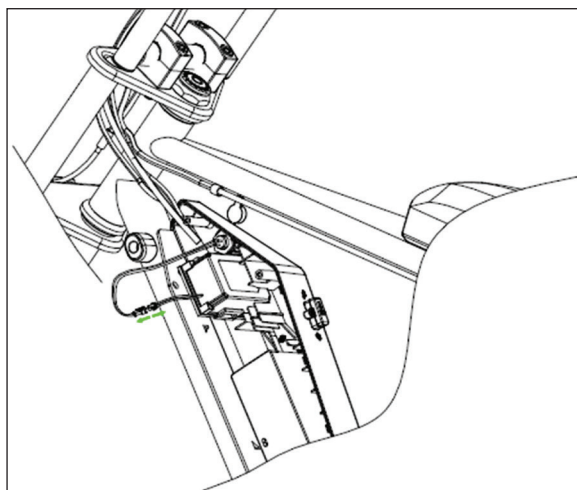
! CAUTION: To avoid potential shock or other injury, turn power switch **OFF** and disconnect charger before conducting any assembly or maintenance procedures. Failure to follow these steps in the correct order may cause irreparable damage.

Step 1

Using a Phillips screwdriver, remove the six (6) screws on the battery cover.

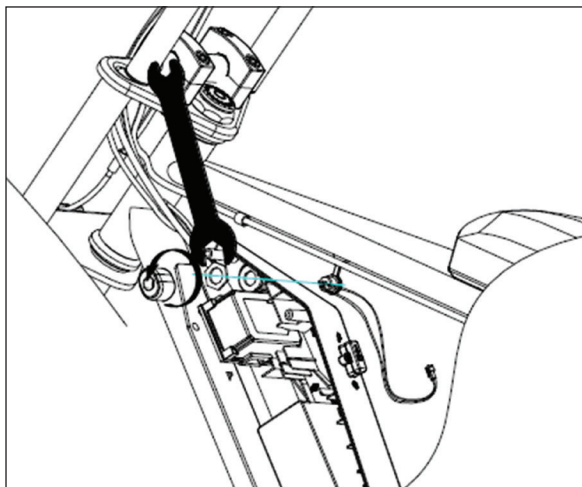
**Step 2**

Locate and disconnect the charger port from the controller.



Step 3

Using a 15 mm open-end wrench, remove the hex nut at the back of the charging port, then remove the charging port.



Step 4

Insert a new charging port, then reverse steps 1 through 3.

ATTENTION: Charge battery 12 hours before using.