

Required Tools: (Not included)

- A. Phillips screwdriver
- B. 4 mm Allen wrench
- C. Flat screwdriver
- D. Long needle pliers

⚠ WARNING

⚠ CAUTION: To avoid potential shock or other injury, turn power switch OFF and disconnect charger before conducting any assembly or maintenance procedures. Failure to follow these steps in the correct order may cause irreparable damage.

Step 1

Using a Phillips screwdriver, remove two (2) screws located under the seat at the back of the unit.

**Step 2**

Lift and pull back on the seat to remove.



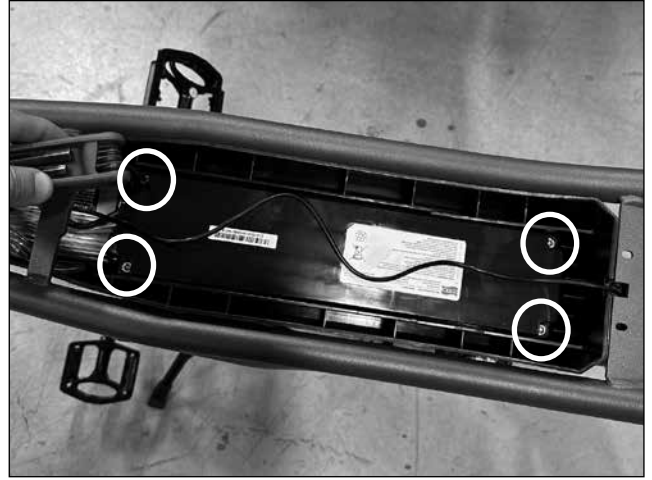
Step 3

Locate and disconnect all the connectors from the controller.



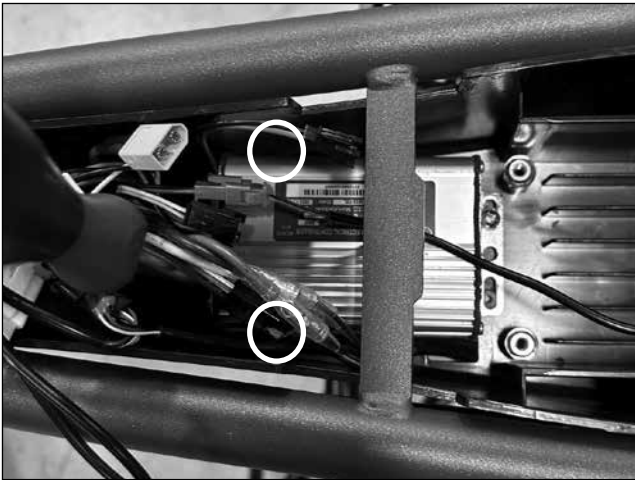
Step 4

Using a 4 mm Allen wrench, loosen and remove four (4) hex bolts that hold the battery onto battery tray. Using both hands lift and remove the battery from the tray.



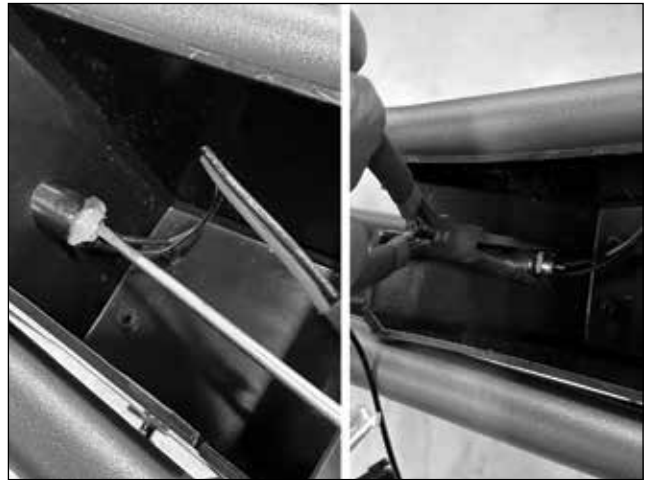
Step 5

Using a Phillips screwdriver, loosen and remove the two (2) screws that hold the controller to the tray. Remove the controller to have better access to the charger port.



Step 6

Using a flat screwdriver, remove the glue at the back of the charger port. Using long needle pliers, loosen up and remove the lock nut at the back of the charger port and push the charger port out from the battery tray.



Step 7

To install new charger port, reverse steps 1-6.

ATTENTION: Charge battery 6 hours before using.