



STAGE2

CONTROLLER REPLACEMENT

M1 VERSION 1 PART NUMBER:W15128945015

M1 VERSION 2+ PART NUMBER:W15128945915

M2 PART NUMBER:W15128901015

Required Tools: (Not included)

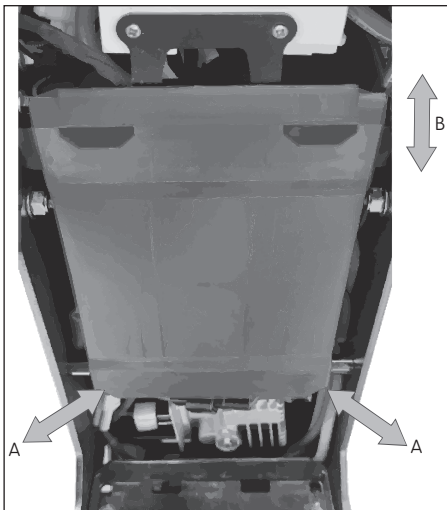
- Allen Wrench
- Screwdriver

WARNING

 **CAUTION:** To avoid potential shock or other injury, turn power switch OFF and disconnect charger before conducting any assembly or maintenance procedures. Failure to follow these steps in the correct order may cause irreparable damage.

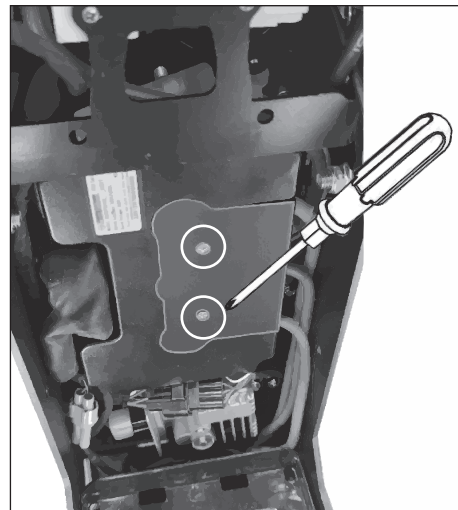
Step 1

Pull the battery separator (A) downward to remove it. Lift the battery separator (B) upward to remove it.



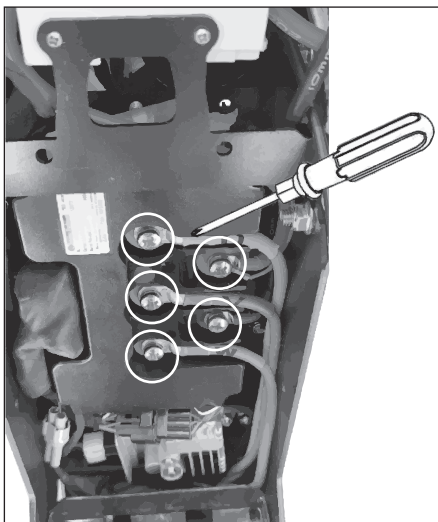
Step 2

Use a screwdriver to remove the screws on the controller cover plate, then remove the cover plate.



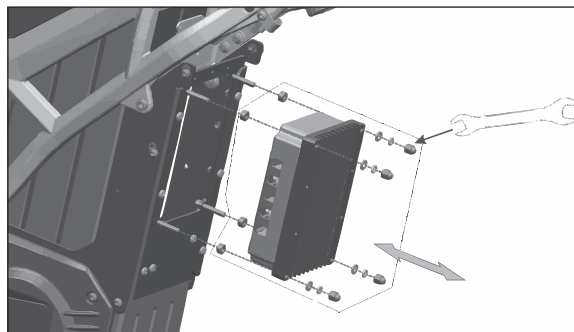
Step 3

Use a screwdriver to disconnect the five (5) wires on the controller.



Step 4

Use an Allen wrench to remove the screws on the controller, then remove the controller.



Step 5

Insert a new controller, then reverse steps 1 through 4.

ATTENTION: Charge battery 12 hours before using.