

Required Tools: (Not included)

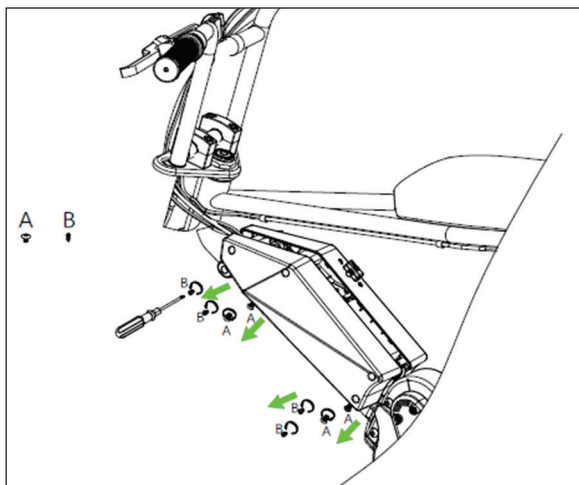
- Phillips Screwdriver

⚠ WARNING

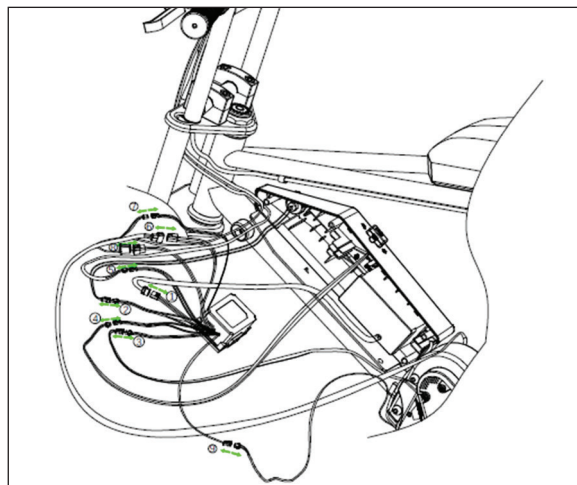
⚠ CAUTION: To avoid potential shock or other injury, turn power switch **OFF** and disconnect charger before conducting any assembly or maintenance procedures. Failure to follow these steps in the correct order may cause irreparable damage.

Step 1

Using a Phillips screwdriver, remove the six (6) screws on the battery cover.

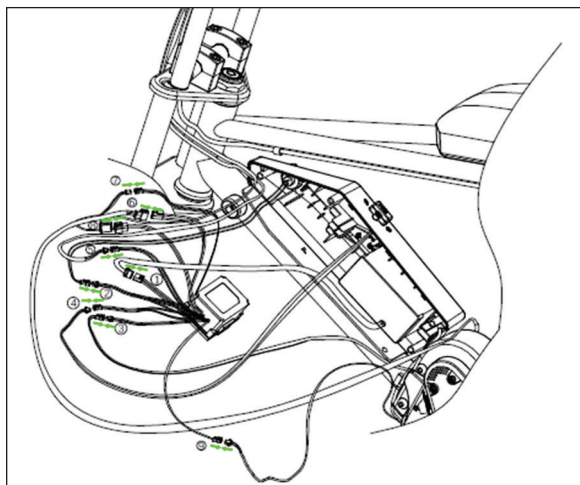
**Step 2**

Remove the controller from the battery tray and unplug all the connectors from the controller.



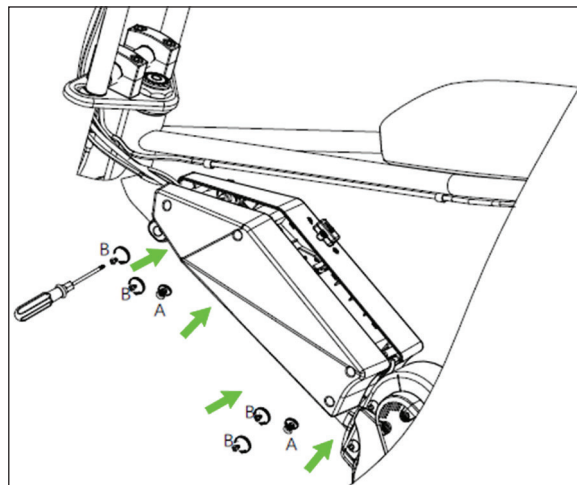
Step 3

Place the new controller into the battery tray and plug all the connectors.



Step 4

Reposition the left battery cover in place and secure with the screws.



ATTENTION: Charge battery 12 hours before using.