

Required Tool: (Not included)

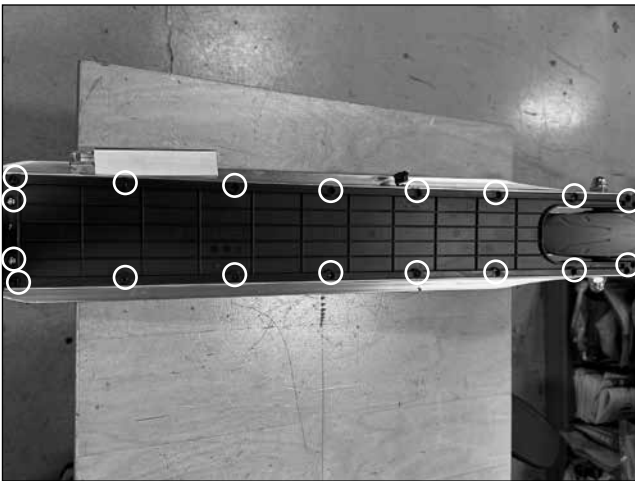
- Phillips Screwdriver

⚠ WARNING

⚠ CAUTION: To avoid potential shock or other injury, turn power switch OFF and disconnect charger before conducting any assembly or maintenance procedures. Failure to follow these steps in the correct order may cause irreparable damage.

Step 1

Flip the unit over. Using a Phillips screwdriver, remove twenty (20) screws from the bottom of the unit.

**Step 2**

Lift and remove the battery cover and front cover from the unit.



Step 3

Locate and disconnect all the connectors from the controller including the two (2) at the front of the unit.



Step 4

Using a Phillips screwdriver, remove four (4) screws that hold the battery onto the frame.



Step 5

Lift and remove the battery from the unit to have better access to the wires from the controller.



Step 6

Using a Phillips screwdriver, remove two (2) screws that hold the controller onto the frame.



Step 7

To install new controller, reverse steps 1-6.

- Place the new battery and controller inside.
- Re-connect all the connectors.
- Secure the controller and the battery to the frame.
- Re-attach the battery cover with twenty (20) screws.

ATTENTION: Charge battery 8 hours before using.