

**Required Tools: (Not included)**

- Phillips screwdriver
- Flathead screwdriver

**⚠ WARNING**

**⚠ CAUTION:** To avoid potential shock or other injury, turn power switch **OFF** and disconnect charger before conducting any assembly or maintenance procedures. Failure to follow these steps in the correct order may cause irreparable damage.

**Step 1**

Using a Phillips screwdriver, remove the six (6) screws located on the back of the battery cover.

**Step 2**

Remove the battery cover from the front of the unit and disconnect all the connectors from the controller starting with the battery.



### Step 3

Using a small flathead screwdriver, remove the wires that connect to the power switch by pressing the tab on the side of the connector and pulling the wire at the same time.



### Step 4

Using a Phillips screwdriver, remove the two (2) screws that hold the controller to the frame.



### Step 5

**Reverse the procedures to install the new control module.**

- Attach the new control module to the frame.
- Reattach the control module.
- Attach the back of the battery cover.

**Attention: Charge battery 5 hours before using.**